

Field Feature Bill of Material

Installing RPQ 7L1430 by Upgrading the Multiaccess Enclosure FC 3000 with the MultiAccess Services (MAS) Code

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3745 PN 10K8619 EC F70105 1 of 34 16 NOV 1999 FFBM

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Before Installation (Steps 1-8)

1.0 Machines Affected

3746 Models 9x0 with a Multiaccess Enclosure (FC 3000) installed.

2.0 Related BMs and ECs

2.1 Prerequisites

(Must be installed prior to this installation)

2.1.1 Software Prerequisite

Checkpoint: Check that the EC Level is lower than F12721.000

Note: Refer to the *Service Processor Installation and Maintenance* or the *Service User's Guide* manual, shipped with the service processor and use the procedure: **Displaying the EC Level of the Code Installed on the Hard Disk**.

2.1.2 Hardware Prerequisite

MAE Feature code 3000 installed

2.2 Concurrent ECs

None

2.3 Companion ECs

(May be installed together)

None

3.0 BMs to be Installed

The following is the list of the FFBMs. You should only install some of them according to the country and customer order.

FFB/M	Title
10K8619	Installing the Multiaccess Service (MAS) code into the Multiaccess
	Enclosure FC 3000.
10K8594	Provide documentation and labels
10K8596	System card with 64 MB of memory
10K8621	System card with no memory installed

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31L3624	Upgrade 128MB DIMM
	. •
31L3625	Upgrade 256MB DIMM
10K8597	PCMCIA modem for U.S.A. and Canada
10K8598	PCMCIA modem for Austria
10K8599	PCMCIA modem for Australia
10K8601	PCMCIA modem for Belgium
10K8602	PCMCIA modem for Denmark
10K8603	PCMCIA modem for Finland
10K8604	PCMCIA modem for France
10K8605	PCMCIA modem for Germany
10K8606	PCMCIA modem for HongKong
10K8607	PCMCIA modem for Ireland
10K8608	PCMCIA modem for Italy
10K8609	PCMCIA modem for Japan
10K8610	PCMCIA modem for Korea
10K8611	PCMCIA modem for Luxemburg
10K8612	PCMCIA modem for Netherlands
10K8613	PCMCIA modem for New Zealand
10K8614	PCMCIA modem for Norway
10K8615	PCMCIA modem for Sweden
10K8616	PCMCIA modem for Switzerland
10K8617	PCMCIA modem for U.K.
10K8600	PCMCIA modem for Israel

4.0 Preparation

4.1 Retrieving the MAS Code

You must have previously down-loaded the MAS code Version 3 Release 3 or higher onto your ThinkPad disk.

To retrieve the MAS code latest version:

 Connect to the following URL:
www.networking.ibm.com/support/products.nsf//custopport
 2. Select 2216 from the product list.
 3. Follow the instructions to retrieve the MAS code.

Familiarize yourself with the purpose and details of the installation instructions before negotiating machine time with the customer.

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4.2 Checking the FFBM List

Familiarize yourself with the purpose and details of the installation instruction before negotiating machine time with the customer.

Check the FFBM that you have received:

- FFBM 10K8594 (mandatory)
- FFBM For PCMCIA modem according to your country
- Use the following table to determine what additional FFBM you should have received according to the MAE configuration and customer order.

Actual System card Installed on MAE	If No Memory Upgrade Requested	Upgrade Upgrade	
	Received	Received	Received
	FFBM(s) to Install	FFBM(s) to Install	FFBM to Install
PN 78H6297	FFBM 10K8596	FFBM 31L3624	FFBM 31L3625
11J7464		(one or two) and	(one or two)
89H8395		FFBM 10K8621	and FFBM 10K862
FRU PN 85H9682 or PN 85H9744 FRU PN 25L5177 or PN 25L5176		FFBM 31L3624 (one or two)	FFBM 31L3625 (one or two) and FFBM 10K8621
FRU PN 25L4784 or PN 25L4783		FFBM 31L3624	FFBM 31L3625
FRU PN 31L4338 or PN 31L4336		(one or two)	(one or two)

If one FFBM is missing, do not start the installation and call your support.

Check all items listed on the BM(s) to determine that all parts have been received.

Check carefully the tools necessary for this installation instruction see 8.0, "Tools/Material Required" on page 6.

5.0 Programming

None.

6.0 Purpose and Description

6.1 Purpose

To support the Multiaccess Services (MAS) functions.

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6.2 Description

- 1. De-install and install MAE hardware components in order to support the MAS
- 2. Down-load into the MAE the MAS code V3R3 or higher.

7.0 Installation Time

The complete installation procedure is MAE traffic-disruptive.

FFBM MAE Hrs.		System Hrs.	Nbr of CE
10K8619	2 hours	0	1

8.0 Tools/Material Required

You must have:

- A CE ThinkPad with the FTP server installed and customized (PWS Personnal Web Microsoft™ with standard FTPD).
- A PMCIA token-ring card to connect to the customer token-ring LAN
- An internet connection.

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Installation (Steps 9-11)

9.0 Safety

Review the **Safety Notices** and the **Safety Inspection Procedures** located at the beginning of the *Multiaccess Enclosure Installation and Maintenance Guide*, SY33-2124.

10.0 Details of Installation

10.1 Recording the IP Addresses

- ___ 1. Double-click on the Service Processor object icon.
- Select the Configuration Management item, then double click on SP customization.
- Check Service LAN addresses, then click on Next>>.

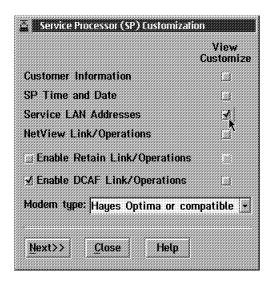


Figure 1. Service Processor Customization

4. Record the IP address of the Service Processor, MAE, Router (if any) and the Subnet mask.

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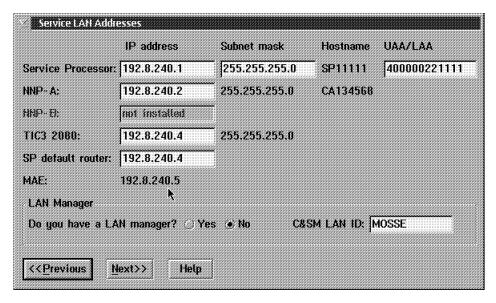


Figure 2. Service LAN addresses

5. Exit from SP customization by successively clicking on Previous, Close, and NO.

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10.2 Before You Go Further...

According to the FFBM(s) you have received, do one of the following:

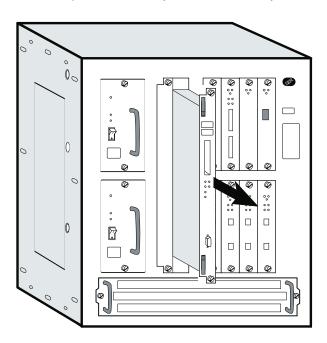
- For FFBMs 10K8596, 10K8621, 31L3624 and 31L3625, continue with 10.3, "Removing the System Card."
- Otherwise, go to 10.5, "Down-loading the MAS Code on the MAE Disk" on page 23.

10.3 Removing the System Card



Electrostatic discharge (ESD) can damage the static-sensitive devices on circuit boards. To avoid this kind of damage, use the following precautions:

- Do not remove the DIMM until you are ready to insert it into the Multiaccess Enclosure.
- Use correct grounding techniques when inspecting and installing the DIMM. Use a foot strap or grounding mat, or wear a grounded static discharge wrist strap, or touch a grounded rack or other source of ground before you handle the DIMM.
- __ 1. Label the cable on the system card. Unplug the cable and the PCMCIA card.
- 2. Loosen thumbscrews on the system card.
- ___ 3. Remove the system card and lay it on a soft non-conductive surface.
- 4. Unpack the new system card and lay it on a soft non-conductive surface.



5. Have you received the FFBM 10K8596?

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- Yes, then go to 10.4, "(Re-)Installing the System Card" on page 12.
- No, then go to 10.3.1, "Installing a DIMM on the System Card." in order to install one or two DIMM(s) according to the customer require-

10.3.1 Installing a DIMM on the System Card

- 1. Remove the DIMM, in its antistatic bag, from its shipping container.
- 2. Remove the DIMM from the antistatic bag. Inspect it for damage. Always handle the DIMM by the ends (preferably grasp it between the middle finger and thumb; do not touch the components). If damaged, place back the DIMM into the antistatic bag and contact the supplier.
- 3. On the System card, locate the DIMM sockets (see Figure 3).

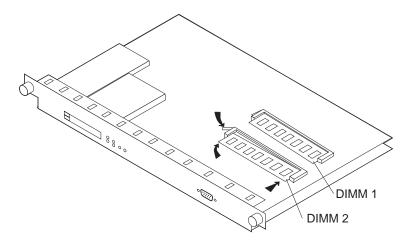


Figure 3. DIMM Slots on System Card

- 4. Depending on the FFBM(s) you have received, do one of the following:
 - If you have received one or two FFBMs 31L3624 for 128MB memory upgrade, then go to 10.3.1.1, "Installing 128MB DIMM" on page 11.
 - If you have received one or two FFBMs 31L3625 for 256MB memory upgrade, then go to 10.3.1.2, "Installing 256MB DIMM" on page 11.

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10.3.1.1 Installing 128MB DIMM

First read...

- 1. Before inserting the DIMM ensure that the lever on the socket is on the outward position.
- 2. Insert the DIMM into the slot. Grasping the DIMM between the middle finger and thumb, place it connector edge down into the DIMM slot.
- 3. Applying slight pressure to the top edge of the DIMM, move it forward until it is correctly aligned and snaps in place. The lever snaps back into place as the DIMM is fully inserted.
- __ 1. Have you received a new system card with no DIMM installed (FFBM 10K8621)?
 - Yes, then go to next step.
 - No, then go to step 3.
- 2. Install the 128MB DIMM into slot 1. If any, install the second 128MB DIMM into slot 2. Then go to 10.4, "(Re-)Installing the System Card" on page 12.
- ___ 3. Depending on the DIMM type already installed, do one of the following:
 - If there is a 64MB DIMM installed on the system card, remove this DIMM and replace it with the new 128MB DIMM. Then go to 10.4, "(Re-)Installing the System Card" on page 12.
 - If there is a 128MB DIMM already installed, install the new 128MB DIMM into the remaining free slot. Then go to 10.4, "(Re-)Installing the System Card" on page 12.

10.3.1.2 Installing 256MB DIMM

First read...

- 1. Before inserting the DIMM ensure that the lever on the socket is on the outward position.
- 2. Insert the DIMM into the slot. Grasping the DIMM between the middle finger and thumb, place it connector edge down into the DIMM slot.
- Applying slight pressure to the top edge of the DIMM, move it forward until it is correctly aligned and snaps in place. The lever snaps back into place as the DIMM is fully inserted.
- 1. Have you received a new system card with no DIMM installed (FFBM 10K8621)?
 - Yes,then go next step.
 - No,then go step 3 on page 12.
- 2. Install the 256MB DIMM into slot 1 of the new system card. If any, install the second 256 MB DIMM into slot 2. Then, go to 10.4, "(Re-)Installing the System Card" on page 12.

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		 Jepending the DIMM type already installed, do one of the following: If there is a 64MB or 128 MB DIMM installed, remove this DIMM and replace it with the new 256MB DIMM. Then go to 10.4, "(Re-)Installing the System Card." If there is a 256MB DIMM already installed, install the new 256MB DIMM into the remaining free slot. Then go to 10.4, "(Re-)Installing the System Card."
10.4	(Re-)Ins	stalling the System Card
	(110)	Perform the following procedure when installing a new system card or re-installing the current system card after installing the required DIMM(s).
		1. Install the (new) system card. Make sure the card is aligned with the plastic grooves and then slide it in until it is flush with the box. Hold the locking latches so that they are perpendicular to the face of the system card. With the card in full contact with the rear of the Multiaccess Enclosure, press the locking latches into the system card.
		2. Tighten the thumbscrews on the face of the adapter card clockwise.
		3. Plug the PCMCIA token-ring from the removed system card to the new system card.
		4. Plug the cables into the system card.
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The Multiaccess Enclosure has a number of light-emitting diodes (LEDs) that indicate how the unit is functioning.

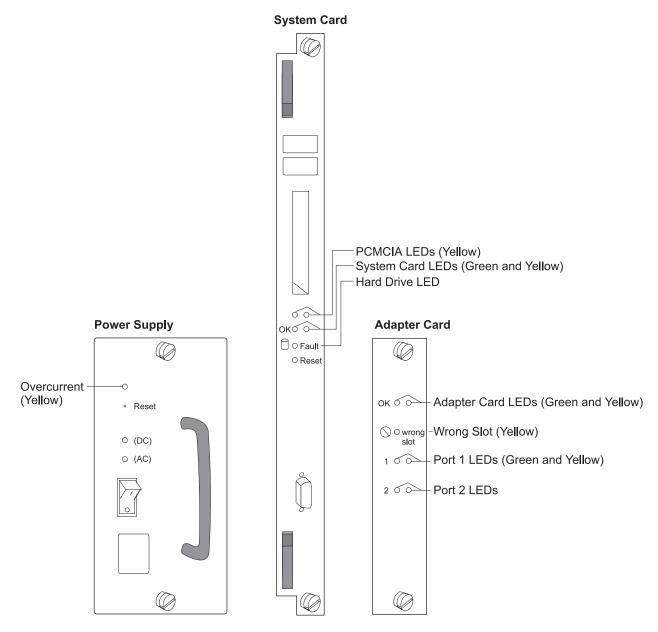


Figure 4. Power Supply, System Card, and Adapter Card LEDs

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Power Supply Status

LEDs	Meaning
Yellow (Overcurrent)	On - There is an overcurrent condition with the $-48~V$ to one or more of the adapters (slots 1–8) or the $+12~V$ to the fan tray.
Green DC	On - +5 V, +12 V, and -48 V are OK.
Green AC	On - AC source voltage is present and within tolerance.

System Card Status

LEDs	Meaning
PCMCIA 1 or PCMCIA 2 (Yellow)	On - PCMCIA device has a fault, is not installed, or is not seated correctly. Off - Device passed self-tests
OK (Green)	On - Card hardware is operating normally. Blinking - Loading from hard file
OK (Yellow)	On - Card hardware has a fault.
Fault Hard Drive (Yellow)	On - Hard drive has failed.

Adapter Card Status

LEDs	Meaning			
OK (Green)	On - Adapter is operating normally.			
OK (Yellow)	On - Adapter has a fault.			
Wrong slot	On - Adapter is in the wrong slot.			
(Yellow)	The wrong slot LED is ON only when an adapter that is plugged into the multiaccess enclosure violates the plugging rules.			
Green port (See note).	On - Port is operating normally (enabled and configured). Off - Port is not configured or is disabled.			
	For the ESCON adapter: Blinking - The optical power measurement test is running.			
Yellow port (See note).	On - One or more ports has a hardware fault. Blinking - One or more ports has a port I/O or network failure. Use the Maintenance Analysis Procedures (MAPs) to isolate. Off - No problem detected.			

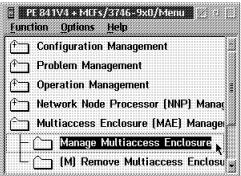
Note: The port LEDs of the multiport WAN adapters (FC 3282, FC 3291, and FC 3292) reflect the status of one or more of the ports.

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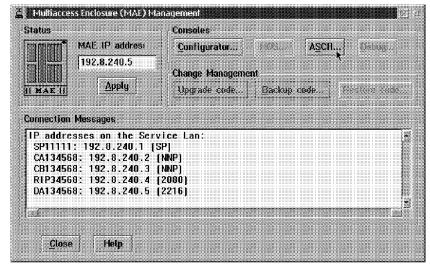


10.4.1 Updating the Vital Product Data

- Power On the MAE
- From the '3746-9x0 Menu', in Multiaccess Enclosure (MAE) Management, select Manage Multiaccess Enclosure.



Click on ASCII console.



Note: If you have a problem to obtain the ASCII console, press **Ctrl+Esc**, then on the **Window List** select **MAE**.

- 4. If prompted press F1 (to prematurely terminate boot), enter the password, then go to Step 5. Otherwise change to manufacturing mode:
 - ___ a. when V: prompt appears type mfgmode 0, then press Enter.
 - __ b. Enter diags, then press Enter.Continue with Step 5.
- __ 5. On the **System Management Services** window, select **4 Utilities**, then press **Enter**.
- __ 6. On the System Management Utilities window, select 9 View or Set Vital Product Data, then press Enter.

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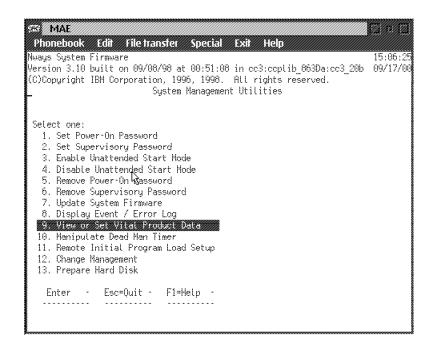


Figure 5. MAE

7. From 'View or Set Vital Product Data', select Hardware Vital Product Data, then press Enter.

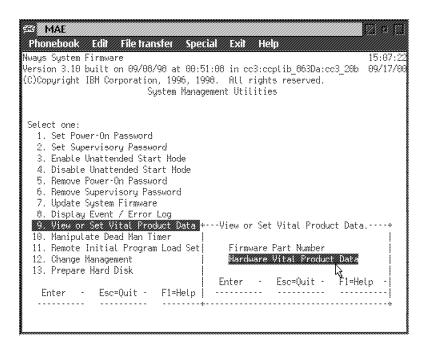


Figure 6. MAE

___ 8. Select **slot B**, then press **Enter**

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--	-----------	------------------------	--	--	--	--

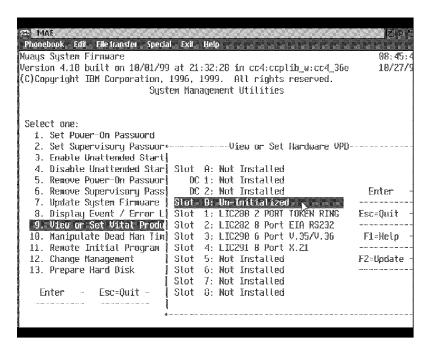


Figure 7. MAE

9. In the BS entry field, type in the MAE serial number, then press Enter

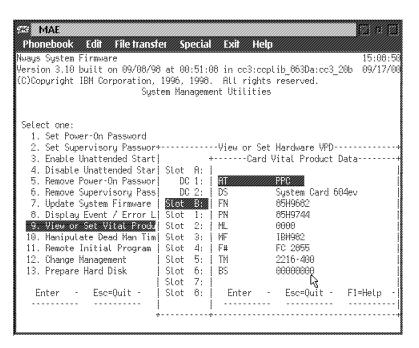


Figure 8. MAE

__ 10. Press ESC twice, then go to chapter 10.4.2, "Setting the IP Addresses" on page 18

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10.4.2 Setting the IP Addresses

1. Using the arrow keys, select (11) Remote Initial Program Load Setup and press Enter, (1) IP Parameters is selected, press Enter again.

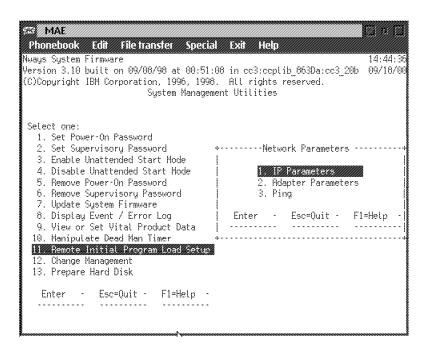


Figure 9. MAE

- 2. Refer to Figure 10 on page 19, and according to what you recorded in Step 4 on page 7, enter the:
 - Client IP address (MAE address of the PCMCIA card),
 - Server IP address (service processor address),
 - Gateway IP address (if no router on the ring, enter the service processor IP address),
 - · subnet mask,

then press Enter.

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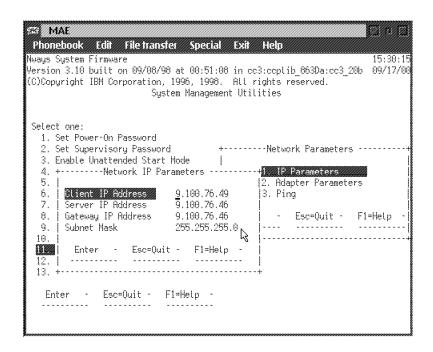
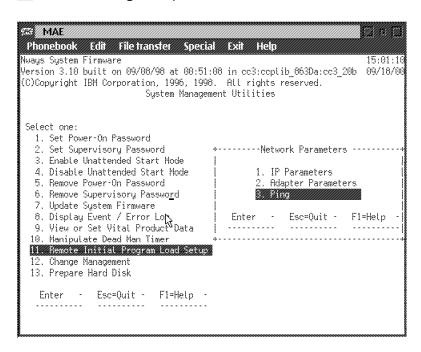


Figure 10. MAE

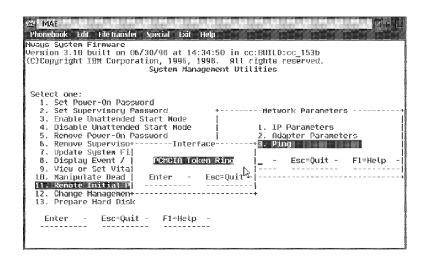
3. Select **Ping**, then press **Enter**.



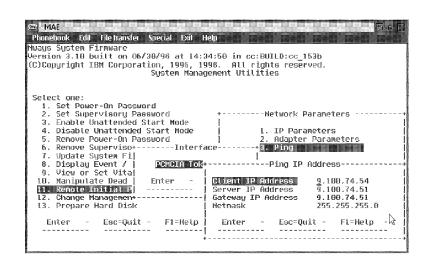
4. When **PCMCIA Token Ring** is prompted, press **Enter**.

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5. On the Client IP Address press Enter



6. Wait for the test result. Verify that the ping is successful.

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9⊅ MAE Phonebook Edil File transfer Special Exil Help	
Mways System Firmware Version 3.10 built on 06/30/98 at 14:34:50 in cc:BUILD:cc 153b	
(C)Copyright IBM Corporation, 1996, 1996. All rights reserved.	
System Management Utilities	
States was advent actities	
Select one:	
1. Set Power-On Password	
2. Set Supervisory Password +Network Parameters	3-
3. Enable Unatten→Ping Success	- 1
4. Disable Unatte	-
5. Remove Power-0 Ping from 9.100.74.54 to 9.100.74.51 Parameters	3
6. Remove Supervil is successful!)	1
7. Update System	- 1
6. Display Event Enter - Judiess	4
9. View or Set Vii 5,100.74,54	- 8
T. Remote Collin El Server IP Address 9,100.74.51	i
12. Change Managemen+ Gateway IP Address 9.100.74.51	1
13. Prepare Hard Disk Netmask 255.255.255.0	1
	ĺ
Enter - Esc-Quit - F1=Help Enter - Esc-Quit - F1=Help -	1
	9
·	3-

If successful, continue with next step. Otherwise:

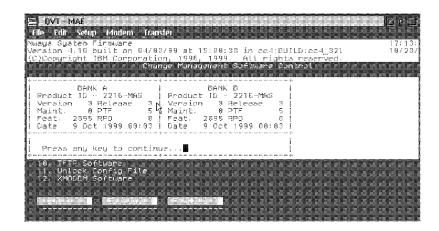
- a. Go to Step 2 on page 18 and check or modify the addresses.
- b. Check the speed (16 Mbps) using the **Adapter Parameters** option in the **Network Parameters** window.
- c. Check the cables.
- 7. Press Enter.
- ___ 8. Press the **Esc** three times to obtain the following window.
 - 9. Select the 12. Change Management option, press Enter.



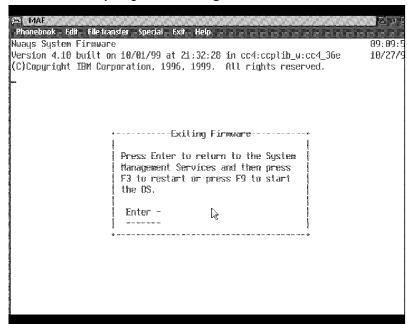
- __ 10. Select the **2. Describe Software** option, press **Enter**.
- __ 11. On the following window, check that MAS code level is version 3 release 3 or higher.

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- __ 12. If the correct code is displayed. Go to 10.10, "Install the PCMCIA Modem" on page 30 Otherwise, continue with next step.
- ___ 13. Press **Esc** until you get the **Exiting Firmware** window.



- 14. Press Enter.
- 15. Do not hit F1 while the MAE reboots.



10.5 Down-loading the MAS Code on the MAE Disk

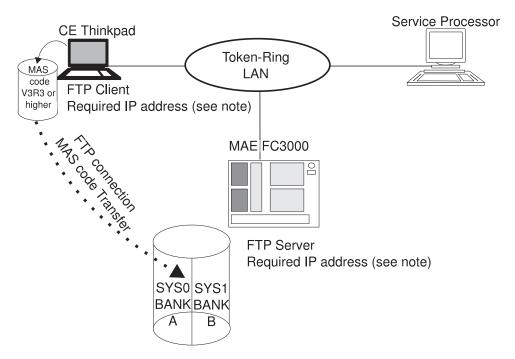


Figure 11. Down-loading the MAS Code on the MAE Disk

Note about IP addressing: IP addresses for the Thinkpad, service processor and the MAE are the ones defined when recording the IP addresses. See 10.1, "Recording the IP Addresses" on page 7.

Configuring your ThinkPad

	1.	Connect your ThinkPad to the service ring by using a free connector of the service processor access unit (8228 type).
	2.	Power ON the ThinkPad.
	3.	Click on Network Neighborhood with the right button of the mouse.
	4.	Click on Properties .
_	5.	From the next window, find and select either the TCP→IBM auto 16/4 Credit Card Adapter, or the TCP/IP→IBM Turbo 16/4 Token Ring Card PC. Then click on Properties.
_	6.	From the TCP/IP Properties window, select the IP address folder.
	7.	Enter an subnetmask address and an IP address , that belongs to the service LAN IP network and is not yet used by another device.
_	8.	Click on OK
_	9.	Follow the successive prompts to restart your ThinkPad.
		Establishing a FTP Connection from ThinkPad to MAE
	10.	On the ThinkPad open a DOS window.

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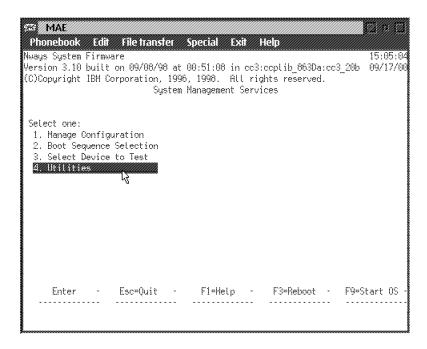
	11.	Set the right directory on ThinkPad where the MAE code is stored.
	12.	Then connect the ThinkPad to the MAE using FTP:
		FTP <target address="" ip="" mae=""></target>
	13.	When the answer is displayed:
		Connected to xyz.rst.uvw.zzz
	14.	When "user" prompt is displayed, press Enter (NO USER).
_	15.	Transfer in binary mode the MAS code files stored on the ThinkPad hard disk to the MAE hard disk by entering:
		bin cd h0 cd sys0 mput *.ld
	16.	When all the files have been transferred, stop the FTP connection:

EC F70105		
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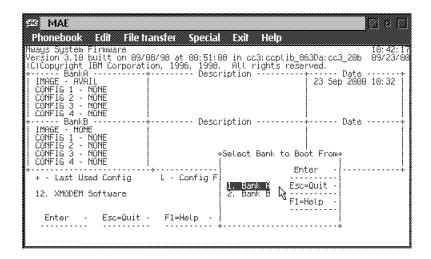
10.6 Restoring the Image Code on the MAE Hard Disk

- __ 1. Open Qvt Console ASCII
- Reset the MAE.
- 3. Stop the boot sequence by hitting F1 (when prompted).
- 4. From the System Management Services window, select 4. Utilities and press Enter.

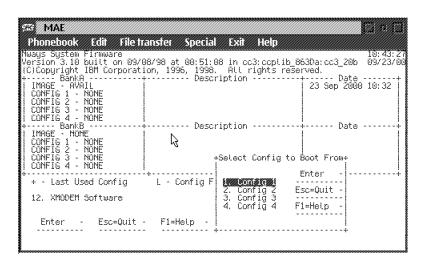


- 5. From the System Management Utilities window, select 12. Change Management and press Enter.
- __ 6. From the Change Management Software Control window, select 9. Set Boot Information and press Enter.





7. Select Bank A and press Enter.



 8. From the Select Config to boot from window, select Config 1 and press
Enter.
9 From the Select Duration window select Permanent and press Enter

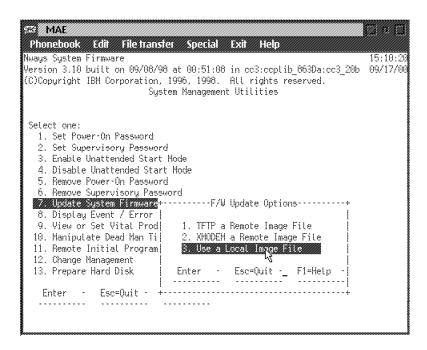
- 10. From the Change Management Software Control window, select 3. Control Rebooting of Router and press Enter.
- 11. Select Enable and press Enter.
- 12. From the Change Management Software Control window, select 4. Control Dumping of Router and press Enter.
- 13. Select **Enable** and press **Enter**.
- 14. From the Change Management Software Control window, press Esc to return to System Management Utilities menu.

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10.7 Updating the System Firmware

- ___ 1. Select **7. Update System Firmware** and press **Enter**.
- 2. From the F/W Update Options menu, select 3. Use a Local Image File then press Enter.



3. Follow the prompts and enter the Local File Name

-f c:\sys0\firm.ld

then press Enter.



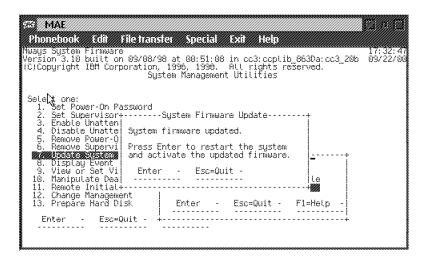
© MAE Phonebook Edit Filetransfer Special Exit Help Nways System Firmware	RB: 32:1
George (1 more) Version 4.10 hulit on 10/01/99 at 21:32:26 in cc4:ccplib_w:cc4_36e (G)Copyright IBM Corporation, 1996, 1999. All rights reserved. System Management Utilities	10/26/9
Select one: 1. Set Power-On Password	
2. Set Supervisor*F/W UPDATE:Local File	Ľ,
7. Update System - f c:\sys0\firm.ld 8. Display Event 9. View or Set Vi Enter - Esc=Quit - F1=Help -	
10. Manipulate Dea le l1. Remote Initial	
Enter - Esc=Quit -	

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Do not switch the system OFF. The process erases the old firmware and copies the new firmware into flash memory. If the machine is powered off before the process is complete, you will have to reload the firmware from the recovery image.

4. Wait until you are told that the firmware updating is successful.

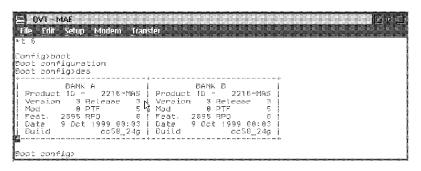


- Press Enter.
- 6. Follow the prompts (do not press F1).
- 7. MAE is now operating with the MAS code V3R3 or higher.

10.8 Checking Installation of Code on Bank A

- __ 1. On the ASCII console, press Ctrl+P to get the * prompt.
- 2. Then successively enter:

*>T 6
config>boot
boot config>des



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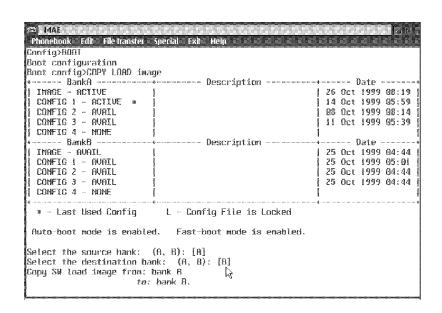
10.9 Updating Bank B (Optional But Recommended)

You now must update Bank B with the same level of MAS code as the one stored on Bank A.

- ___ 1. On the ASCII console, press **CtrI+P** to get the * prompt.
- __ 2. Then successively enter:

*>T 6
config>boot
boot config>copy load image

- 3. Then follow the prompts to
 - Select the source bank: [A]
 - Select the Destination bank: [B]



- 4. Wait until a message informs you that the copy has been successfully completed.
- Press Ctrl+P
- 6. Click on Close and on Exit.

10.10 Install the PCMCIA Modem

- 1. Remove the PCMCIA Token-ring card from the System card.
- 2. Install the PCMCIA modem card on the system card.
- Return to the 3747-9x0 Menu.
- 4. Click on Multiaccess Enclosure Management.

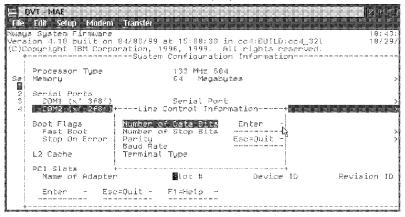
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- Double Click on ASCII Console.
 - Press the **Reset** button on the MAE.
- __ 7. When prompted press F1.



- 8. On System Management Service window, select Manage Configuration.
 - 9. Select the PCMCIA modem.
 - _ 10. The Line Control Information is displayed:



- 11. Using this display and the prompt modify the following parameters according to the customer environment.
 - · Number of Data Bits
 - · Number of Stop Bits
 - · Baud Rate
 - · Terminal Type

For detail, refer to the 2216 Nways Multiaccess Connector Model 400 Installation and Initial Configuration, GA27-4106.

- 12. When it is done, close the MAE window.
- __ 13. Press the **Reset** button on the MAE.
- ___ 14. Ask the customer to provide you with an external telephone line. Connect the cable coming from the PCMCIA modem to the telephone line.

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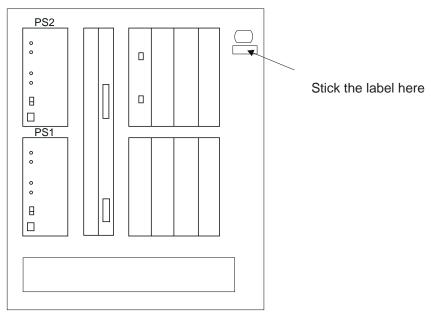


15. Ask you support center to establish a link with the MAE in order to check the connection.

10.11 Sticking the Label PN10K8595

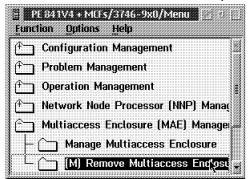
1. Unpeel the part of the sticky label marked MAE with MAS code and stick it on the MAE under the IBM logo as shown below.

Multiaccess Enclosure



10.12 Remove the MAE from the 3746-9x0 Configuration

- 1. Using the Service Processor, select from the MOSS-E the 3746/9x0 Menu.
- Select the Multiaccess Enclosure (MAE) Management item.



- 3. Double-click on the Remove Multiaccess Enclosure.
- 4. Press Yes on the confirmation window.
- 5. Wait until a message saying that the MAE has been removed.

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10.13 Updating the MAE Configuration (Customer Task)

If the system card has not been replaced with a new one, the MAE operates with a configuration created before the MAS code V3R3 has been down-loaded.

The customer is responsible for updating the configuration using the T6 menus or the configuration tool available from the following URL:

www.networking.ibm.com/support/2216

Tell	the	e customer to proceed as follows to convert a .csf file:					
	1.	Start the latest code level of the configuration program.					
	2.	Select Configure Open configuration . Select the desired configuration from the Available Configurations list.					
_	3.	Select Open . You are then asked whether you want to upgrade the configuration to the current code level.					
	4.	Select Configure Save configuration as to save the configuration into a new file with a new file name. This backup configuration file can be later used.					

11.0 Test Procedures

No test required.

12.0 Field Updating

None.

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After Installation (steps 13-15)

13.0 Publication Distribution

- Scrap the Multiaccess Enclosure Installation and Maintenance manual SY33-2124.
- Provide the customer with the documentation shipped with the current RPQ:
 - 2216 Nways Multiaccess Connector and Network Utility Introduction and Planning Guide GA27-4105
 - 2216 Nways Multiaccess Connector Model 400 Installation and Initial Configuration GA27-4106
 - 2216 Nways Multiaccess Connector Hardware Configuration Quick Reference GA27-3988
 - 2216 Nways Multiaccess Connector and Network Utility Service and Maintenance Manual SY27-0350
 - Caution: Safety Information Read This First SD21-0030
 - Configuration Program User's Guide GC30-3830

14.0 Parts Disposition

14.1 Purchased Machines

Refer to the parts ownership matrix to determine the correct owner of removed/unused parts.

- For EMEA/APG/AG Areas, refer to *Hardware and General Service Code Description*.
- For Domestic Areas, return parts to the customer.

15.0 Machine Records

- Install the new MACHINE HISTORY supplied.
- Report installation and quality according to existing procedures. **End of instructions.**

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